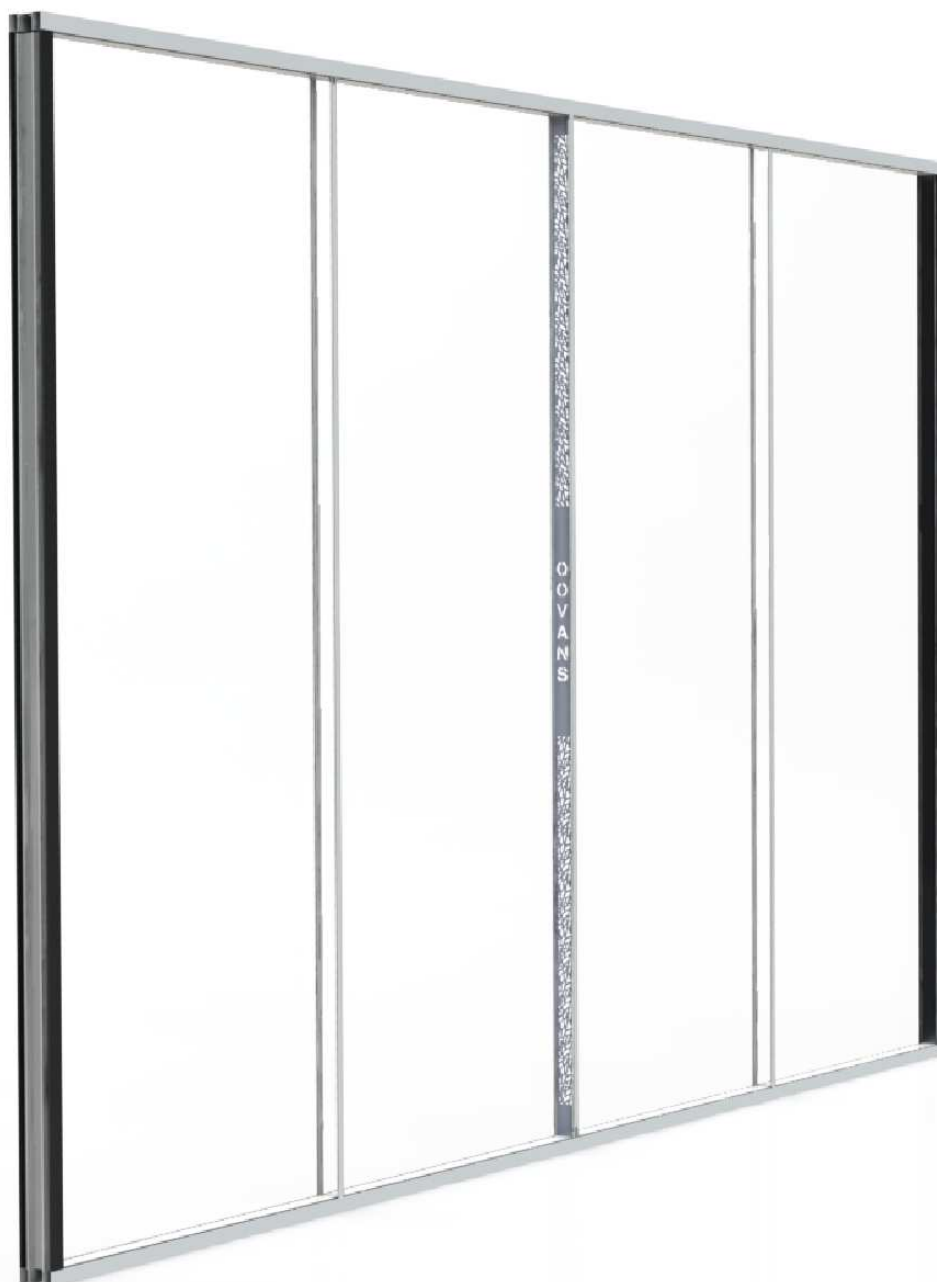




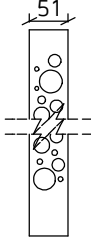
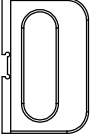
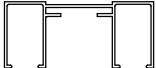
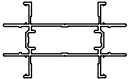



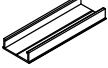
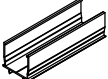





Dossier Technique

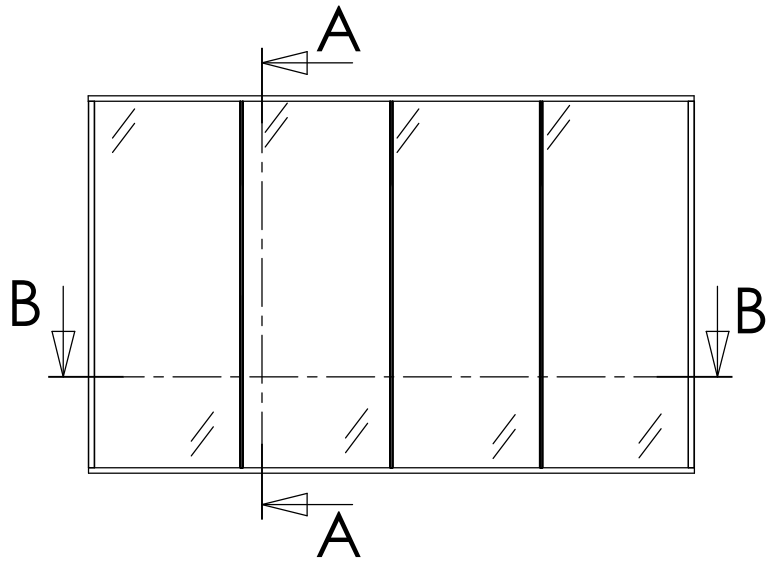
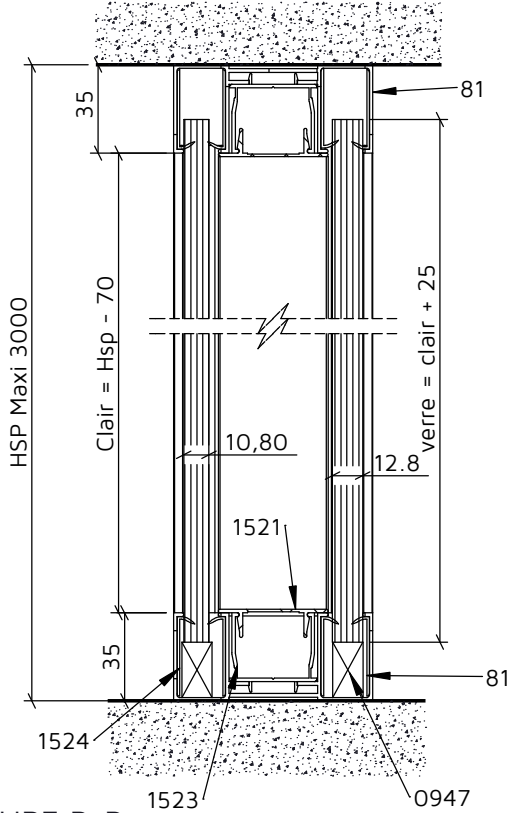
C+ Systeme Fifty



- Nomenclature	Page 1
- Mise en place	Page 2
- Montage	Page 3 à 8

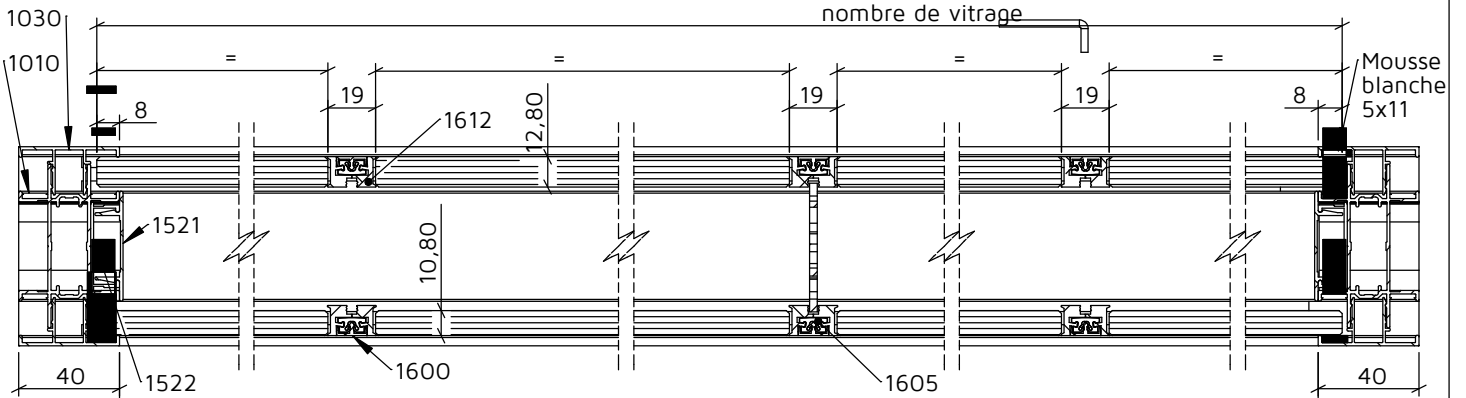
Matière	Croquis	Référence	Désignation	Longueurs	Accessoires Livrés
Alu		1600	Mini Couvre joint	3000	
Alu		1612	Profil de vitrage (pour verre de 10 à 12.8mm)	3000	Adhésif double face posé (tesa® ACXplus 7055)
Pvc		1605	Pièce de jonction (Sachet de 8 Réf. 1606)		
		1602	Kit de jonction	3000	-1 Couvre joint Réf.1600 -2 Profils de vitrage Réf. 1612 -1 Sachet de 8 pièces de jonction Réf. 1606
Alu		1624	Liaison Décorative (personnalisation sur consultation)	suitivant hauteur. chantier (Clair + 50)	
Compact		1636	Outil de montage		
Alu		81	Lisse		
Alu		1010	Poteau		
Alu		1030	Couvre joint		
Alu		1520	Intercalaires vitrage décalé		
Alu		1521	Intercalaires double vitrage		
Alu		1522	adaptateur de poteau		
Alu		1523	adaptateur de lisse		
PVC		1541	Intercalaires double vitrage		
PVC		1524	Joint de Lisse		
Mouse PE		11x5	Mousse à clipper pour couvre joint 1030 et poteaux 1010 - 1011		

COUPE A-A

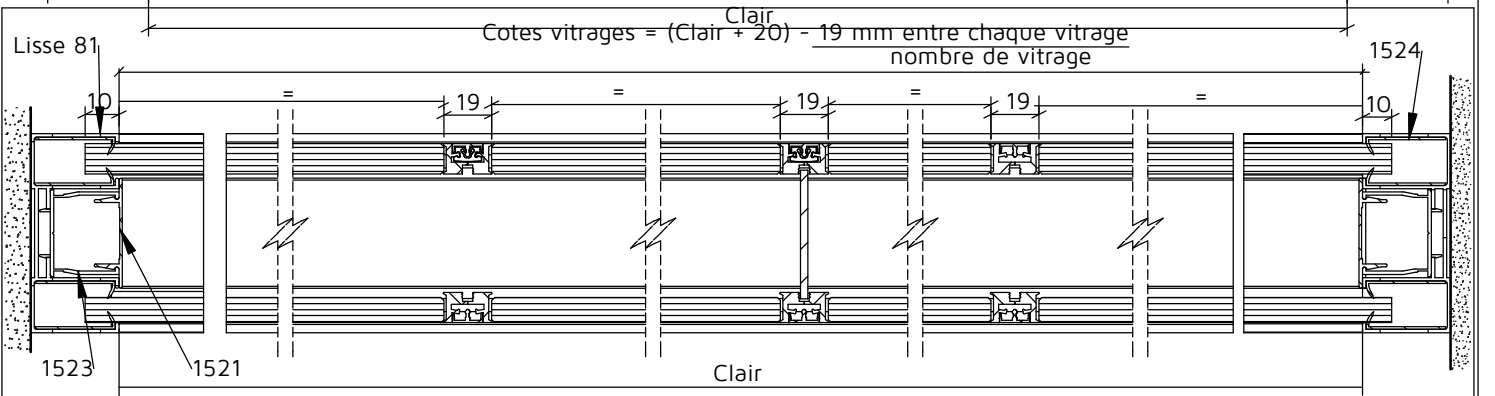


COUPE B-B

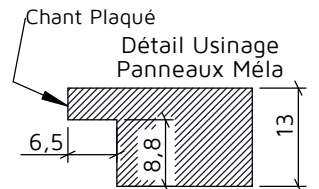
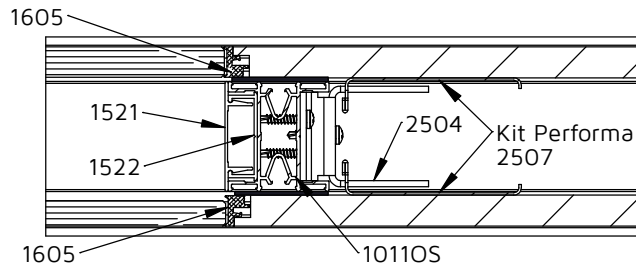
Cotes vitrages = (Clair + 16) - 19 mm entre chaque vitrage
nombre de vitrage



Cotes vitrages = (Clair + 20) - 19 mm entre chaque vitrage
nombre de vitrage



Montage Mixte
systeme fifty + performa



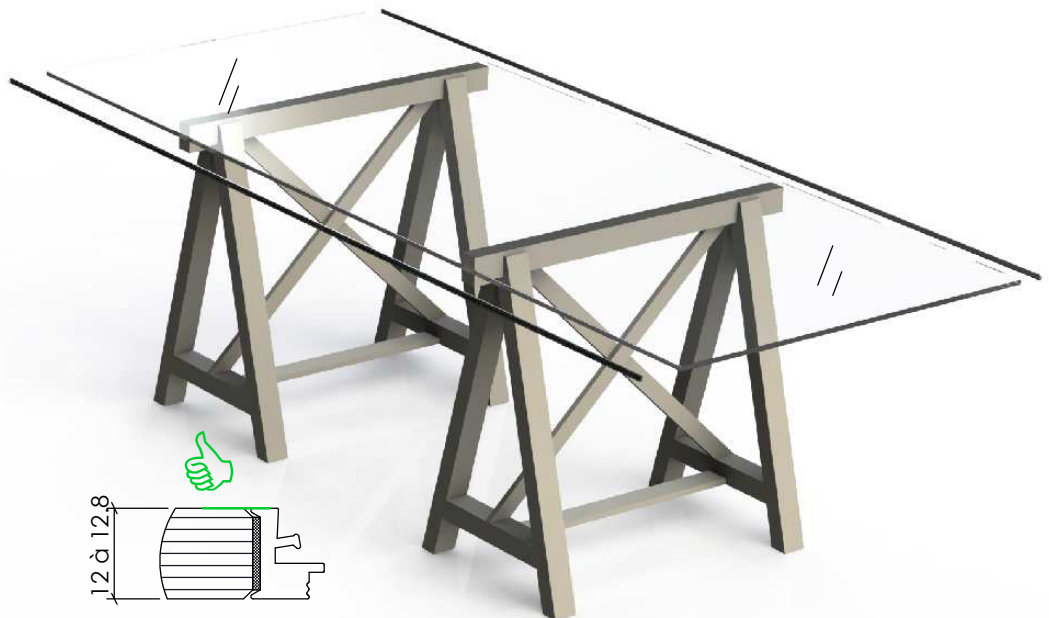
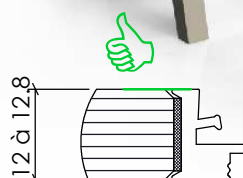
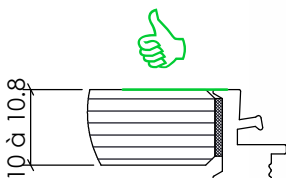
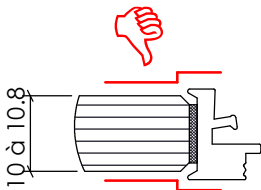
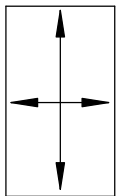
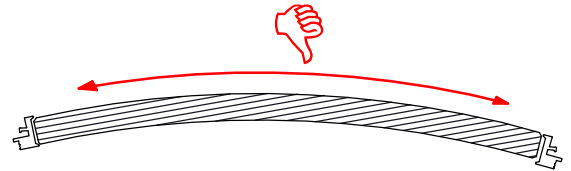


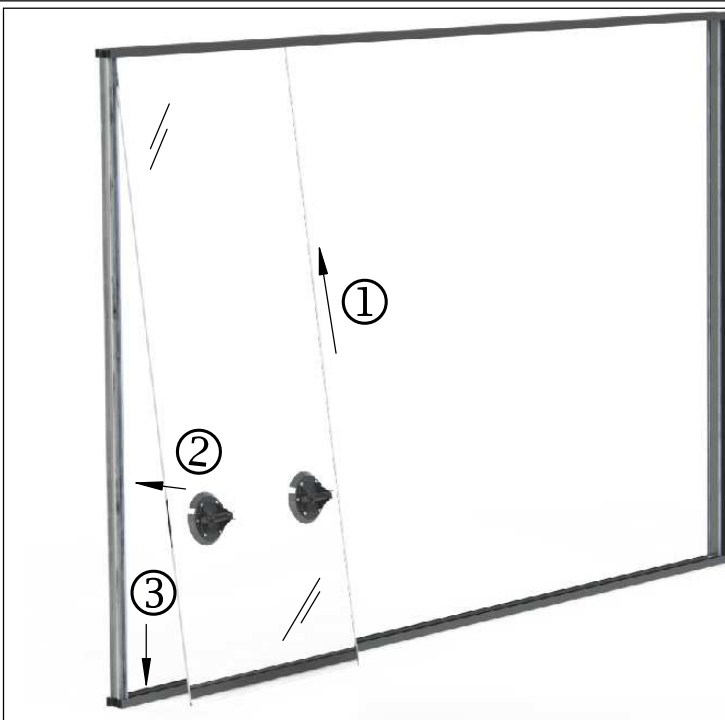
Préconisations de pose

- Pour assurer la meilleure adhérence entre le profil de jonction et le vitrage, une température d'application comprise entre 18 et 35°C est recommandée.
- Un bord poli de qualité donne le meilleur résultat pour une adhérence maximum. Lors de la pose de la jonction sur place, il est important que ces bords polis soient propres, exempts de poussière et de graisse. L'utilisation d'un chiffon imbibé d'alcool est recommandée (dégraisseage)

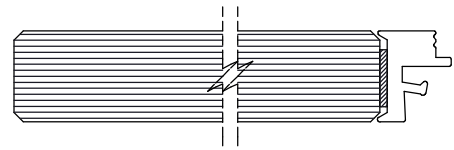


Bombé du verre
à vérifier dans les 2 sens

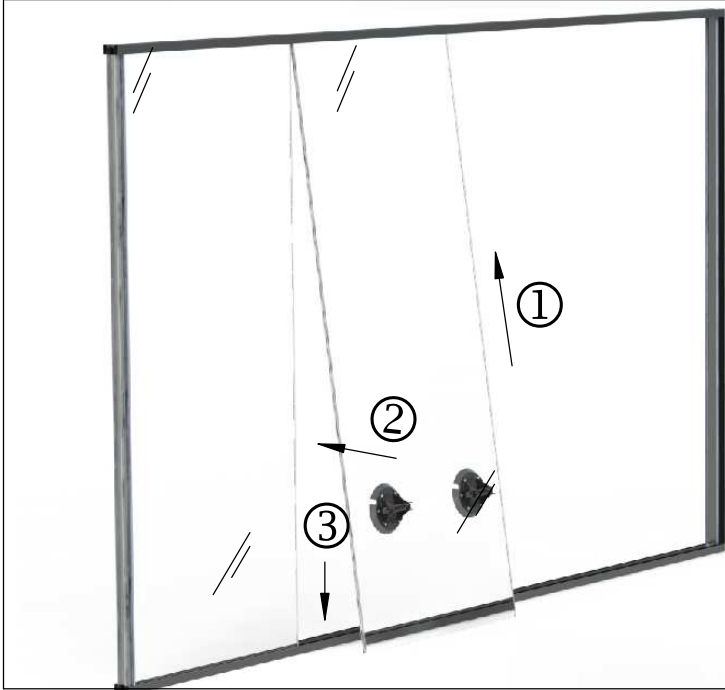




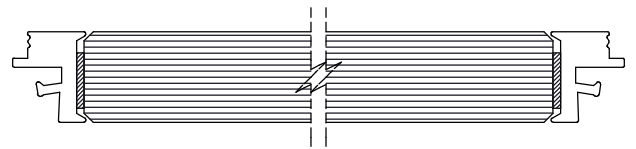
Verre de départ



Exterieur



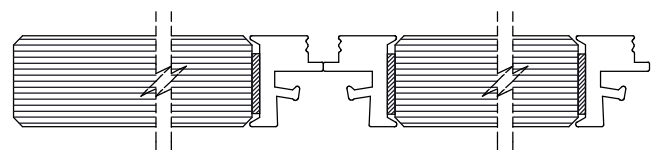
Verre intermediaire



Exterieur



Assemblage Verres

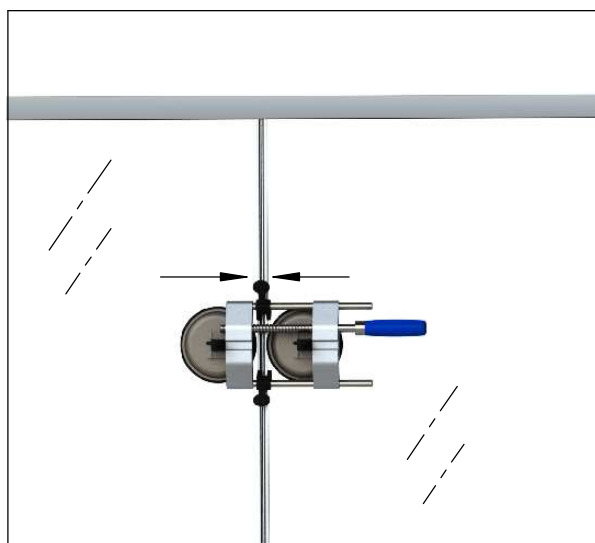
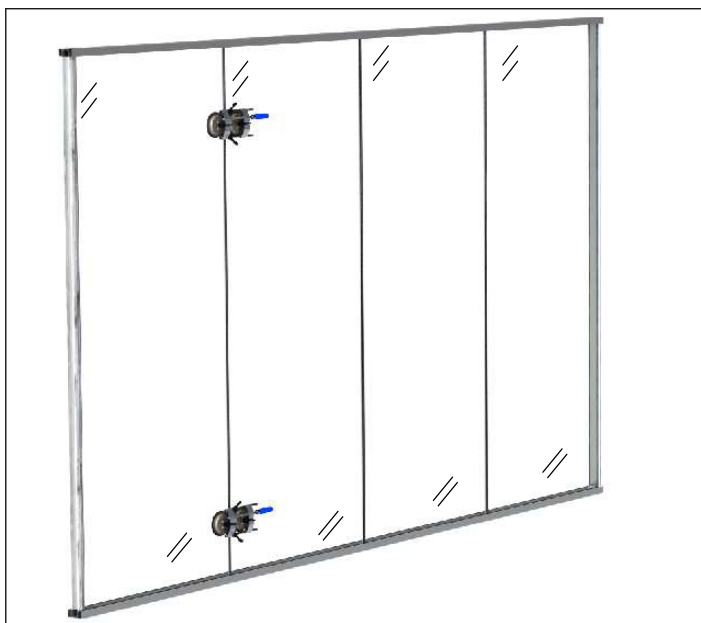


Exterieur

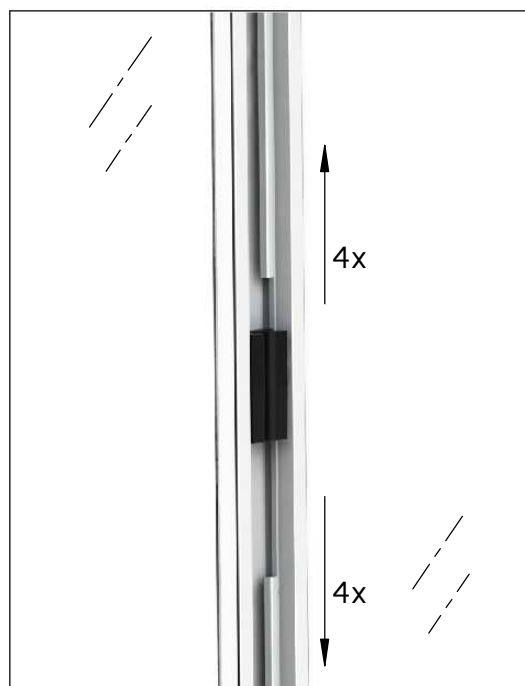
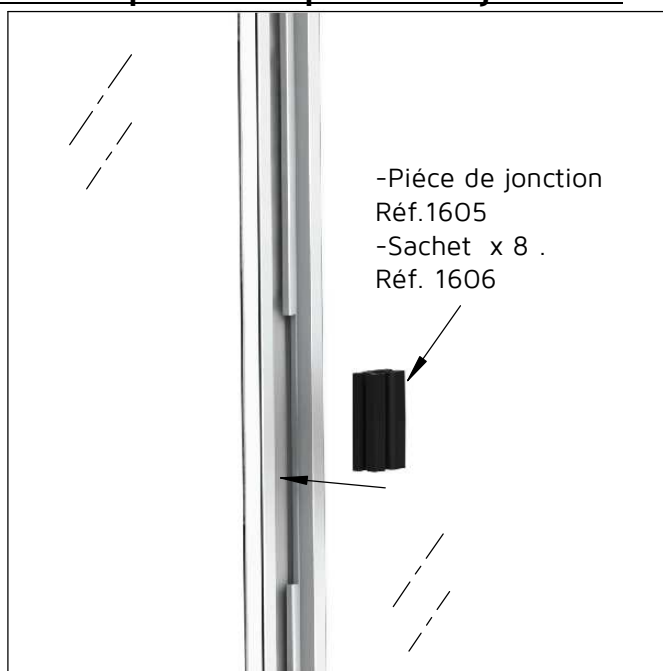
Pose des volumes vitrés



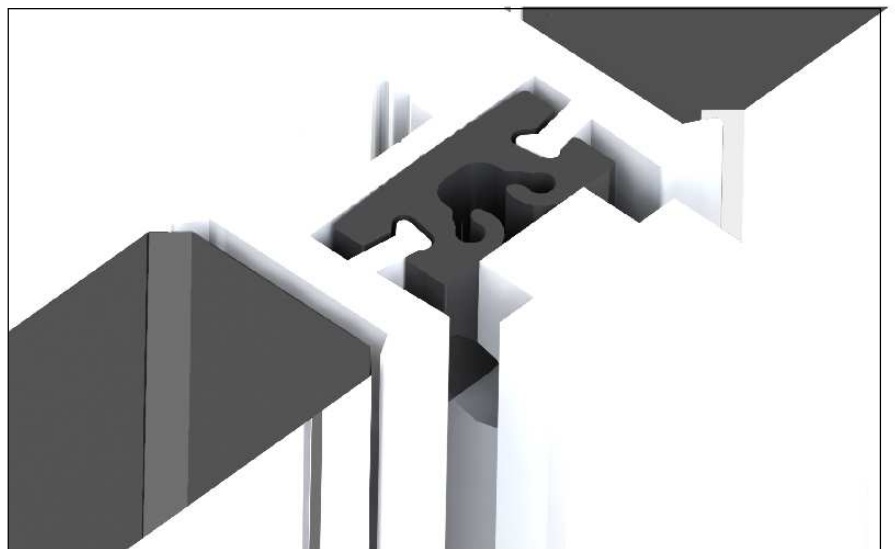
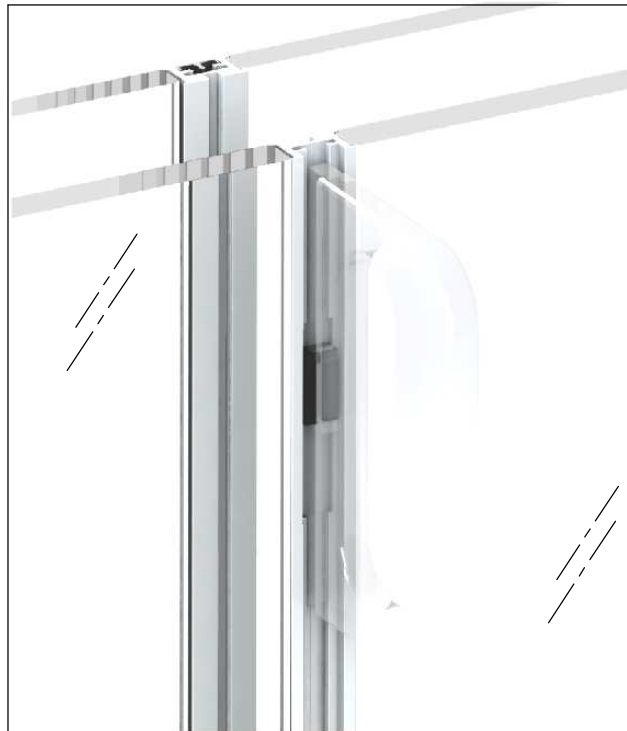
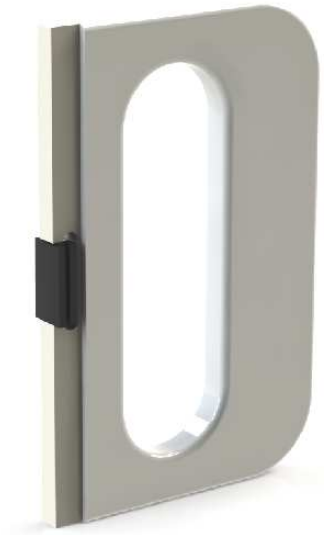
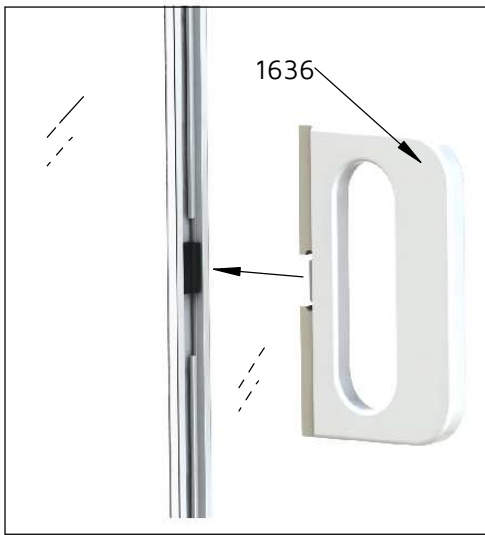
Ajustement du Bord à Bord



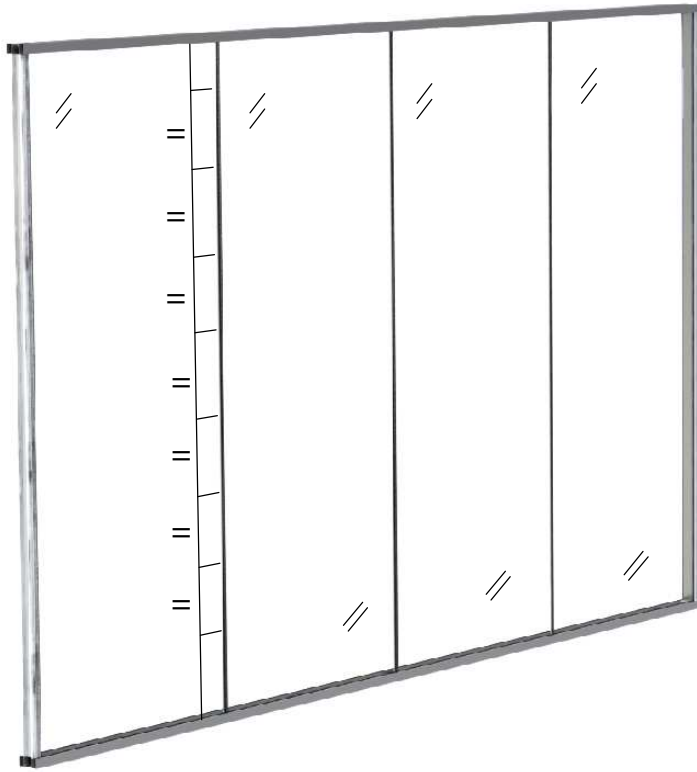
Mise en place des pieces de jonction



**Utilisation de l'outil
de montage Réf.1636**



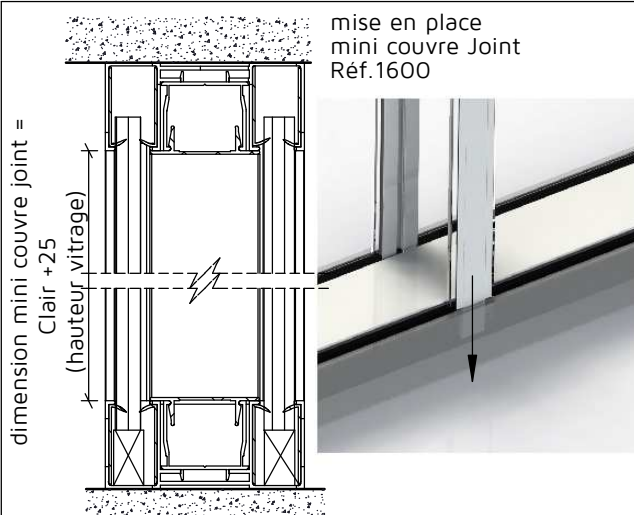
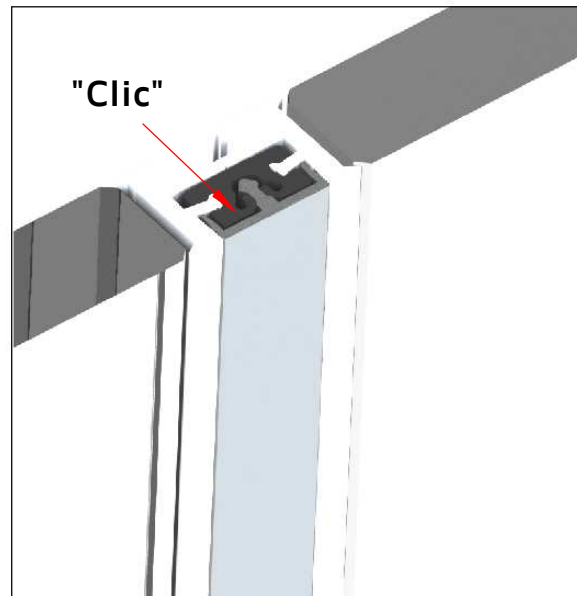
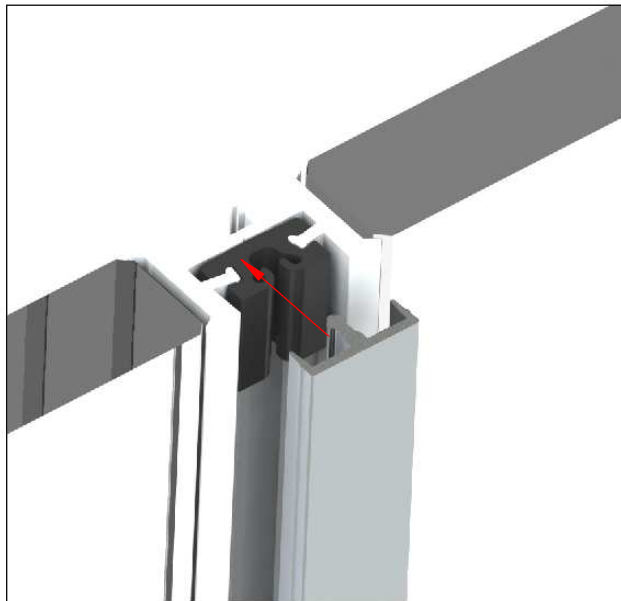
Répartition des pièces de jonction



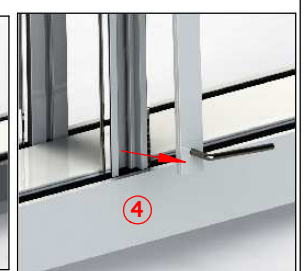
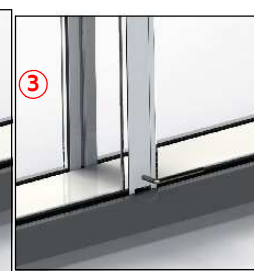
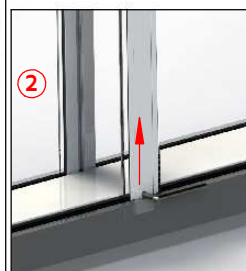
Il se peut que par manque de peinture les pièces de jonction Réf.1605 descendent, dans ce cas faire un écoinçon avec un ciseau à bois dans le profil de jonction Réf.1612, sous la pièce Réf.1605



Pose du couvercle Réf.1620



Démontage mini couvre joint Réf.1600



Mise en place Liaison Réf.1624

